

ERO TEPS

made in Italy

GTE

13/S 13/M 112H







Maximum speed of production = over 250 m/min. Maximum error at 250 m/min =  $\pm$ 1 mm. Dimensions: L = 410 mm. H = 1200 mm. W = 770 mm. Weight: 25 Kg without glue

#### Simplified Low Pressure Gluing System For Foldergluer Machines



- High speed production
- Low maintenance & easy to use
- Great reliability at high speeds
- Cut down on glue quantity selecting the dot distribution mode
- Top technology at a reasonable price

The low-pressure gluing system is developed for high-speed foldergluer machines.

#### The ERO-TEPS system includes the following standard items:

- 2/4/8 channels control panel available
- Low-pressure double diaphragm glue pump
- Low-pressure ERO® flow regulator
- Digital proportional valve and complete air treatment group
- Non-return valve and complete device equipped with alarm for low glue level in the bucket as optional
- Encoder complete with support and pulley, laser photo-eye, glue filter, glue air hoses, pump support equipped with its sliding device and a stainless steel cover
- Electromagnetic glue dispenser type GTE-13/S

Example of glue pattern in the dot distribution mode



### GLUE STATION

The upgraded low pressure version (ERO-TEBS) with structure is available on request

The low pressure ERO-TEPS is provided with electromagnetic glue distributor type GTE-13 as standard. The dot distribution mode allows to save the 40% of glue consumption.

The simplified low pressure system version, which is provided with the most important high quality items of the high pressure version, is available at a reasonable price.



- 8 channels control panel as standard
- Very smart and easy to use
- Touch screen available
- Mother board expansion available
- Up to 8 glue patterns available for each channel/glue distributor
- Top technology at a reasonable price

All ERO ® control panels are friendly for the operators and they can drive pneumatic (contact), electromagnetic (NON contact) glue distributors. They can drive combined systems, cold and holtmelt glue distributors, installed on the same machine as well.

The standard touch screen and control panel pages are provided by a lot of drawings, pictures and icons to help and make easier the programming and job of the operator.

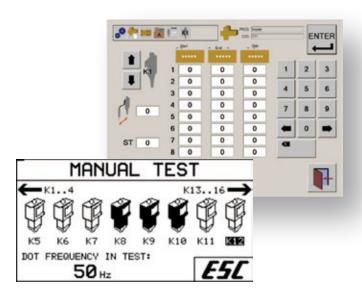
The I-Pad and mini I-Pad can be used instead of the standard control panel. The manual test of gun cleaning can be carried out from the iPhone.





Control Panel

The following examples show a couple of pages displayed on the touch screen and control panel:





# GTE-13/S & GTE-13/M

**Distributors** 

### All the ERO® systems are equipped with electromagnetic NON contact glue distributors type GTE-13

- Long lasting ceramic stem sphere and nozzle
- · Cut down on glue quantities selecting the dot distribution mode
- · High precision and maximum cleaning
- Slides for automatic cleaning nozzles
- 24 VDC and 6 VDC coil available
- Laser photo-eye directly installed on each glue dispenser as standard

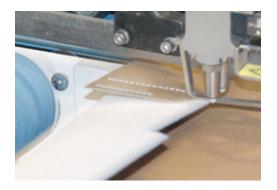
All ERO® electromagnetic glue distributors type GTE-13 are provided by ceramic stem spheres and nozzles.

Ceramic prevents and inhibits the formation of dried glue on the nozzles. Slides for the automatic cleaning of the nozzle are available, if for more than 1 second no boxes run onto the machine the slide automatically closes and cleans the nozzle. Moreover, working in the dot-mode it is possible to save a considerable quantity of glue.



Gluing pattern in the dot distribution mode





Example of a "dot mode" gluing pattern using a pair of GTE-13 guns

Maximum speed: 1000 cycle/sec

Dimension without any support or accessories:

L = 52mm, H = 122mm, W = 20mm

Weight without any support or accessories:

GTE-13/S: 0,300 Kg GTE-13/M: 0,320 Kg

Power: 5 W

Standard coil: 6VDC

**Standard nozzle:** 1 hole Ø 0.4 mm (available size: 0.6 and 0.8

mm) and 2 holes nozzle

Maximum glue pressure: 28 bar Minimum cycle time: 0,6 m/sec

Glue viscosity range: Min. 500 mPas, Max. 1200 mPas



Modular GTE-13/M: 4 glue distributors installed on one block in the front and 3 on the back, connected by a moving rail to set distance between glue nozzles.



Modular GTE-13M: 3 glue distributors installed in 1 block. Adjustable distance between glue lines: from 0 to 20.

# **GTE-112H**

## All the ERO® systems are equipped with electromagnetic NON contact glue distributors type GTE-13

- Maximum speed: 300 cycles per second
- High thermal conductivity material
- Cut down on glue quantity by selecting the dot mode
- Top technology at a reasonable price
- · Ceramic sphere and nozzle

The electromagnetic GTE-112H hotmelt glue distributor has been studied for very fast application and it can work in the dot distribution mode, which allows to save a considerable quantity of glue. The hotmelt glue distributor can be driven by the ERO® standard control panel and it can be combined on an existing cold system.

Each hotmelt glue distributor is provided with a very smart adjustable bracket.

Maximum glue pressure: 60 bar

Dimension without any bracket and accessories:

L 75 mm, W 22 mm, H 97 mm

Power: 5 W coil Resistance: 175 W Probe: PT 100 Hotmelt Electromagnetic Glue Dispenser



The gluing systems are tested at 20° air temperature with a 900 mPas glue viscosity SUGGESTED GLUE VISCOSITY RANGE: from 500 to 1000 mPas GLUE VISCOSITY

The ERO® gluing systems glue inspections and their spare parts are always ready in our stock. We offer a worldwide assistance & service and we deliver spare parts all around the world within 24 hours.



